Ultrasonic thickness gauge SAUTER TO-EE

Material thickness gauge for ultrasonic material thickness testing in Echo-Echo principle

Features

- Premium thickness gauge device using ultrasonic technology: New NT measuring technology generation with automatic sensor adjustment (V-path correction for improved accuracy and more rapid display speed)
- Dual measuring modes to determine material thickness:
  - Pulse-Echo mode (up to 600 mm)
  - Echo-Echo mode (up to 100 mm)
- Echo-Echo measurements: Determining the actual thickness of materials regardless of any existing coating, such as, for example, paint or an anti-corrosion coating on the base metal. In this way, the wall thickness of pipes, for example, can be determined in a non-destructive manner, without having to remove the coating and the measurement can be shown on the display, with the adjustment for the coating thickness already taken into account
- Can be used on these materials, as well as others: Metals, plastics, ceramics, composite materials, epoxy, glass and other materials
- High-precision mode: Readout accuracy can be switched from 0.1 mm to 0.01 mm
- 1 Premium display with colour TFT display (320×240) with adjustable brightness so that it can be read easily in any environmental conditions

- Large internal data memory for up to 100 data sets each with 100 individual values
- Energy-saving operation with 2× AA batteries and an operating time of at least 30 hours, adjustable power-off time (sleep mode) and adjustable display switch-off (standby mode)
- 2 USB data output for easy data download from the device memory to the PC as standard
- Adjustment options: 0-point adjustment, 1-point adjustment, 2-point adjustment by measuring material of different thicknesses
- 3 different measurement modes with standard measuring (single measurement), scan mode (for continuous measurement and display of the ACTUAL value, the MIN and MAX value of the measuring sequence) and DIFF mode with calculation of the difference between the ACTUAL measured value and a manually defined nominal thickness
- Limit alarm function: Upper and lower limit adjustable. The measurement process is supported by an audible and visual signal
- Menu languages: DE, EN, FR, ES, IT
- Date and time can be adjusted. It is possible to store the measurement values with a time stamp
- Standard measuring probe SAUTER: ATU-US12 included with delivery
- 3 Delivered in a robust carrying case

Technical data

- Measuring precision: 0,4 % of [Max] ± 0,04 mm
- Dimensions W×D×H 70×31×130 mm
- Battery operation, batteries standard 2× 1.5 V AA, AUTO-OFF function to preserve batteries
- Net weight approx. 245 g
- Maximum thickness of coating (paints, lacquers or similar coatings which shall be eliminated): 3 mm
- Interface cable FL-A01 (for use of the software) included

Accessories

- External sensor, 5 MHz, ∅ 10 mm, for echo-echo measuring, SAUTER ATU-US12
- Ultrasound contact gel, standard, can be reordered, approx. 60 ml, SAUTER ATB-US03
- Software BalanceConnection, flexible recording or transfer of measurements, particularly to Microsoft® Excel or Access as well as transfer of this data to other Apps and programs. The displayed result can therefore be converted to any format for communication with the different user programs, such as, for example, e.g. SAP, for details see internet, KERN SCD-4.0
- Further sensors on request
- **Note:** Further details and plenty of further accessories see internet

STANDARD

CAL BLOCK | SCAN | MEMORY | USB | TOL | ZERO | BATT | 1 DAY

OPTION

SOFTWARE | ISO +4 DAYS

Model	Measuring range Echo-Echo	Measuring range Pulse-Echo	Readout [d]	Speed of sound	Sensor		Option **Factory calibration certificates**	
SAUTER	mm	mm	mm	m/s			KERN	
TO 100-0.01EE	3–100	0,7–600	0,1/0,01	100–19999	5 MHz | ∅ 10 mm		961-113	

Pictograms

Adjusting program (CAL):
For quick setting of the instrument's accuracy. External adjusting weight required

Calibration block:
Standard for adjusting or correcting the measuring device

Peak hold function:
Capturing a peak value within a measuring process

Scan mode:
Continuous capture and display of measurements

Push and Pull:
The measuring device can capture tension and compression forces

Length measurement:
Captures the geometric dimensions of a test object or the movement during a test process

Focus function:
Increases the measuring accuracy of a device within a defined measuring range

Internal memory:
To save measurements in the device memory

Data interface RS-232:
Bidirectional, for connection of printer and PC

Profibus:
For transmitting data, e.g. between scales, measuring cells, controllers and peripheral devices over long distances. Suitable for safe, fast, fault-tolerant data transmission. Less susceptible to magnetic interference.

Profinet:
Enables efficient data exchange between decentralised peripheral devices (balances, measuring cells, measuring instruments etc.) and a control unit (controller). Especially advantageous when exchanging complex measured values, device, diagnostic and process information. Savings potential through shorter commissioning times and device integration possible

Data interface USB:
To connect the measuring instrument to a printer, PC or other peripheral devices

Bluetooth* data interface:
To transfer data from the balance/measuring instrument to a printer, PC or other peripherals

WLAN data interface:
To transfer data from the balance/measuring instrument to a printer, PC or other peripherals

Data interface Infrared:
To transfer data from the measuring instrument to a printer, PC or other peripheral devices

Control outputs (optocoupler, digital I/O):
To connect relays, signal lamps, valves, etc.

Analogue interface:
To connect a suitable peripheral device for analogue processing of the measurements

Analog output:
For output of an electrical signal depending on the load (e.g. voltage 0 V – 10 V or current 4 mA – 20 mA)

Statistics:
Using the saved values, the device calculates statistical data, such as average value, standard deviation etc.

PC Software:
To transfer the measurement data from the device to a PC

Printer:
A printer can be connected to the device to print out the measurement data

Network interface:
For connecting the scale/measuring instrument to an Ethernet network

KERN Communication Protocol (KCP):
It is a standardized interface command set for KERN balances and other instruments, which allows retrieving and controlling all relevant parameters and functions of the device. KERN devices featuring KCP are thus easily integrated with computers, industrial controllers and other digital systems

GLP/ISO record keeping:
Of measurement data with date, time and serial number. Only with SAUTER printers

Measuring units:
Weighing units can be switched to e.g. non-metric. Please refer to website for more details

Measuring with tolerance range (limit-setting function):
Upper and lower limiting can be programmed individually. The process is supported by an audible or visual signal, see the relevant model

Protection against dust and water splashes IPxx:
The type of protection is shown in the pictogram cf. DIN EN 60529:2000-09, IEC 60529:1989+A1:1999+A2:2013

ZERO:
Resets the display to "0"

Battery operation:
Ready for battery operation. The battery type is specified for each device

Rechargeable battery pack:
Rechargeable set

Plug-in power supply:
230V/50Hz in standard version for EU. On request GB, AUS or USA version available

Integrated power supply unit:
Integrated, 230V/50Hz in EU. More standards e.g. GB, AUS or USA on request

Motorised drive:
The mechanical movement is carried out by a electric motor

Motorised drive:
The mechanical movement is carried out by a synchronous motor (stepper)

Fast-Move:
The total length of travel can be covered by a single lever movement

Verification possible:
The time required for verification is specified in the pictogram

DAkkS calibration possible:
The time required for DAkkS calibration is shown in days in the pictogram

Factory calibration:
The time required for factory calibration is specified in the pictogram

Package shipment:
The time required for internal shipping preparations is shown in days in the pictogram

Pallet shipment:
The time required for internal shipping preparations is shown in days in the pictogram

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