

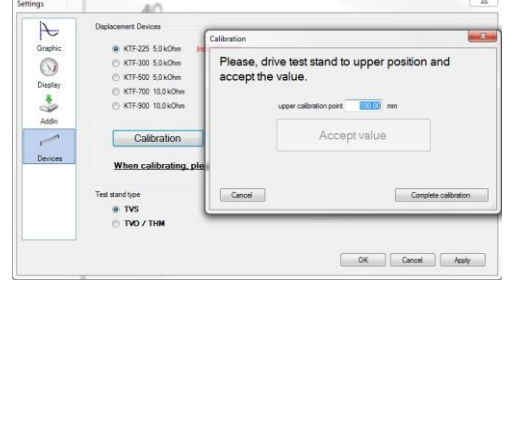




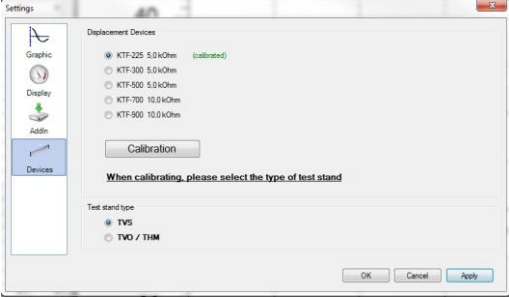
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## Calibration Manual THM LD

	<p>Move the slider to the right until the limit switch stops the movement. Take a caliper and measure the distance between the slider and the holder from the LD length meter. If possible zero the caliper.</p>
	<p>Move the slider to the left until the distance is approximately 100 mm. Don't care about the exact distance, you can input the caliper reading into the software to fix the calibration</p>
	<p>Put in here the caliper value and press accept data. Remember to choose the correct test stand before calibrating. Go on with the calibration</p>



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	<p>Finish the calibration.          Return to measurement mode .</p>